I. General

1.1. Log of revisions

Revisions No.	Pages affected	Description	LBA approval signature	Date
1	1,1a,7,9, 18e,25, 26,63	Supplement for engine with double ignition (AM 817-7)		Oct.1, 1984
2	1,1a,14,17, 29,30,35, 40,58	Adjustment of manual (TM 817-17)	4	Jan.10,
3	1,1a,9,11 18d,19,20a, 24,30a,31	Modifications of S/N 6340 and subsequent (ÄM 817-8)		Jan.15, 1985
4	1,1a,10,18e, 19,20a,20b, 26,28,29,30, 30a,33,37, 39b,39c,40, 45,48,53,63,	Corrections AM 817-11 TM 817-26	L DOV	Jan. 15. 1990
5	1, 1a, 11, 18d	TM 817-46		09.03.98

All manuals for GROB G 109B can be ordered from:

GROB-WERKE GMBH & CO. KG AEROSPACE DIVISION

Lettenbachstr. 9

D-86874 Tussenhausen-Mattsies

Phone: +49-(0)82 68-99 80

Fax: +49-(0)82 68-998-190

GROB Systems, Inc. 1070 Navajo Dr., Bluffton, OH 45817 USA

Phone: (419) 3589015 Fax: (419) 3583660

I	2	P	a	g	e	S	Ī	n	C	I	u	d	e	d	:
-	-														

Cover page	Sept.1,1983	20	Sept.1,1983	40	Jan.15,1990
1	09.03.98	20a	Jan.15,1990	41.	Sept.1,1983
1 a	09.03.98	20b	Jan.15,1990	42	н
2	Sept.1,1983	21	Sept.1,1983	43	и
3	н	22	u .	44	и
4	n .	23	u	45	Jan.15,1990
4 a	II .	24	Jan. 15, 1985	46	Sept.1,1983
5	II .	25	Oct. 1, 1984	47	п
6	и	26	Jan.15,1990	48	Jan.15,1990
7	Oct. 1, 1984	27	Sept. 1, 1983	49	Sept.1,1983
8	Sept. 1, 1983	28	Jan.15,1990	50	II .
9	Jan. 15, 1985	29	Jan.15,1990	51	н
10	Jan.15,1990	30	Jan.15,1990	52	H
11	09.03.98	30a	Jan.15,1990	53	Jan.15,1990
12	Sept.1,1983	31	Jan.15,1985	54	Sept.1,1983
13	п -	32	Sept.1,1983	55	μ
14	Jan.10,1985	33	Jan.15,1990	56	II .
15	Sept.1,1983	34	Sept.1,1983	57	11
16	п	35	Jan.10.1985	58	Jan.10,1985
17	Jan.10,1985	36	Sept.1,1983	59	Sept.1,1983
18	Sept.1,1983	37	Jan.15,1990	60	II .
18a	и	38	Sept.1,1983	61	II
18b	u	39	п	62	
18c	n ·	39a	ш	63	Jan.15,1990
18d	09.03.98	396	Jan.15,1990	64	Jan.15,1990
18e	Jan.15,1990	39c	Jan.15,1990	65	Sept.1,1983
9	Jan.15,1990				

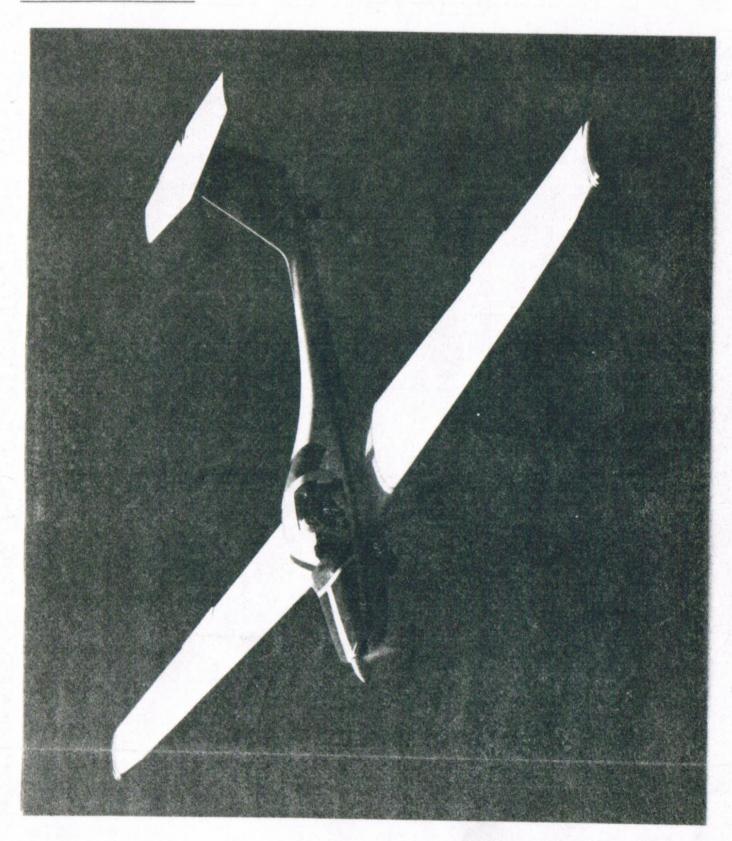
.1

1.3	Contents	Daga Na
		Page No.
Ι.	General	
Ι.	1. Log of revisions	1
Ι.	2. Pages included	1 a
I.	3. Contents	2 - 4
Ι.	4. Total view (photo)	5
I.	5. Three plan view	6
I.	6. Description	7
	(Beginning of JAR-22 required and LBA-approved	•
	part)	
II.	Operating limitations	
II.	1. Category of airworthiness	8
II.	2. Permitted operations	8
II.	3. Minimum equipment	8
II.	4. Engine limitations	9 - 11
II.	5. Operating instructions for variable pitch	12
	prop	12
II.	6. Airspeed limitations and load factor limits	13 - 15
II.	7. Crew	16
II.	8. Weights	16
II.	9. Center of gravity at flight weight	17
II.	10. Load table	18
II.	11. Placards	18a - 18e
		100 - 100
III.	Normal operating procedures	
III.	1. Cockpit layout and controls (photo)	19,20
III.	2. Daily inspections	21,22
III.	3. Preflight inspections	23

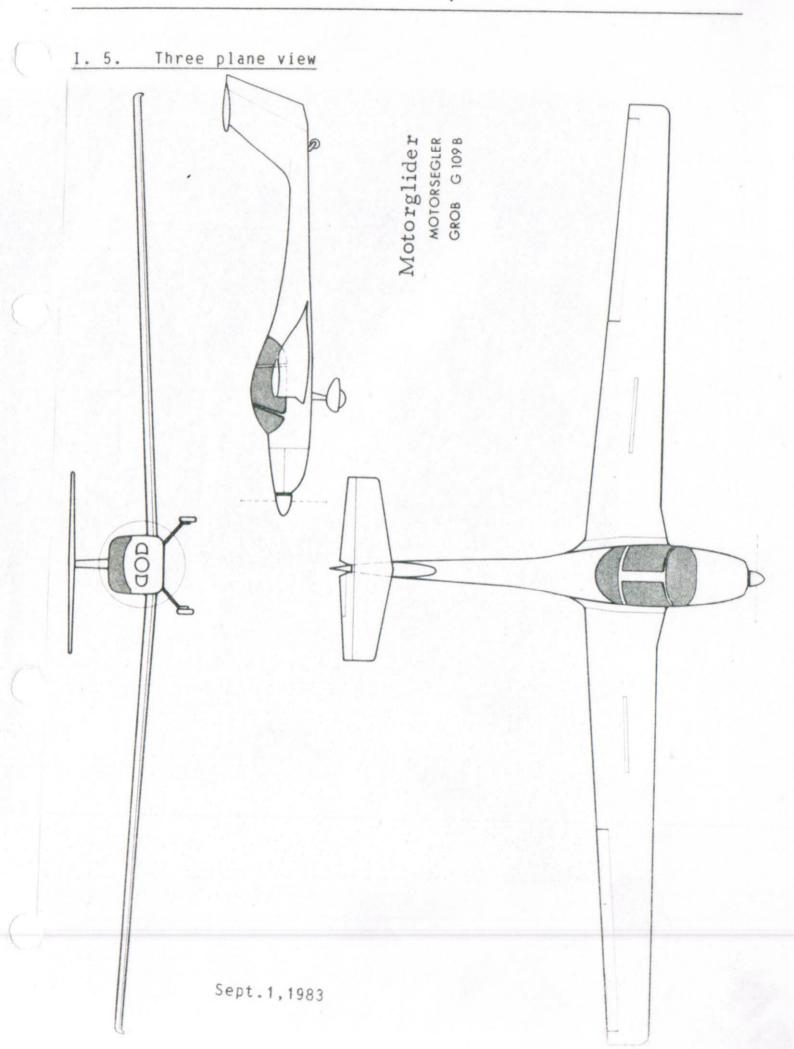
			Page No	
III.	4.	Before starting engine	24	
III.	5.	Starting engine	24	
III.	6.	Warm-up and run-up	26	
III.	7.	Taxiing	27	
III.	8.	Before take off	27	
III.	9.	Take off and climb	28	
III.	10.	Horizontal flight and cruise	28	
III.	11.	Engine shutdown and restart in flight	29	
III.	12.	Descent	30	
III.	13.	Approach	30,30	a
III.	14.	Landing	31	
III.	15.	Soaring	32	
III.	16.	Landing with dead engine	32	
III.	17.	Inspections after hard landings	32	
IV.	Emerg	ency Procedures		
IV.	1.	Spin recovery	33	
IV.	2.	Folding door jettison and emergency exit	34	
IV.	3.	Engine failure after take off	34	
IV.	4.	Other emergencies	35	
٧.	Perfo	rmance datas		
٧.	1.	Takeoff distance	36	
٧.	2.	Landing distance	36	
٧.	3.	Climb schedule	37	

		Page No.
٧.	4. Go-around performance	37
٧.	5. Cruise speeds	37
٧.	6. Gliding performance	37,38
٧.	7. Range	39
٧.	8. Fuel consumption	39 - 39c
٧.	9. Stall speeds	40
	End of JAR-22 required and LBA-approved part	
VI.	Rigging and derigging	
VI.	1. Rigging	41-44
VI.	2. Derigging	45
VI.	3. Parking	45
VI.	4. Transport	46
VI.	5. Simple maintenance	47,48
VI.	6. Maintenance directions	49
VI.	7. Repair directions	50
VII.	Center of gravity (CG)	
VII.	1. Weighing procedure for CG at empty weight	51,52
VII.	2. Position of CG at empty weight	53
VII.	3. Weighing report	54
VII.	4. Calculation of CG at flight weight	55- 59
VII.		60
VIII.	Removable checklist	61-65

I.4 Total view



Sept.1,1983



I.6. Description

The G 109 B is a two-seat motorglider with T-type stabilizer, fixed gear with fairings and air brakes extending out of the upper surface of the wings. The seats are arranged side-by-side.

This motorglider has been produced under the latest technology of industrial glass fiber and carbon fiber design. The G 109 B is a further development of the G 109. It is designed for instruction, training, competition and cross-country flights.

Technical data:

Wing span:	17.4 m (57.09 ft.)
Length:	8.1 m (26.57 ft.)
Height:	1.7 m (5.58 ft.)
Wing ratio:	15.9
Wing area:	19 m² (204.5 sq.ft.)
Max. gross weight:	850 kg (1874 lbs.)
Max. wing load:	44.7 kg/m² (9.16 lbs/sq.ft)
Airfoil:	E 580
Engine:	GROB 2500 E1
	(64 kW/87 PS rated at 3000 RPM)
Propeller:	Hoffmann Ho-V62 R/L 160 BT

II. Operating limitations

II.1. Category of airworthiness:

U (Utility) according to JAR 22 Certification Basis: Joint Airworthiness Requirements for Sailplanes and Powered Sailplanes (JAR-22), dated April 2, 1982, with modifications dated Sept.13, 1982

II.2. Permitted Operations:

The motorglider is certified for VFR flights during daytime (VFR day).

IFR-flights and flights in known icing conditions, aerobatics, and cloud flying are prohibited.

II.3. Minimum equipment:

- 1 airspeed indicator (300 km/h, 186 mph, 162 Kts.)
- 1 altimeter
- 1 RPM indicator
- 1 Tachometer hour counter
- 1 Oil pressure indicator
- 1 Oil temperature indicator
- 1 Ammeter
- 1 Fuel quantity indicator
- 1 Magnetic compass
- 1 Cylinder head temperature gauge
- 2 4-belt seat harness
- Load placard
- Data placard
- Flight manual

- 20 und + 20 A

Hinweis zur elektrischen Ausrüstung:

Voltmeter (bis Werk Nr 6339):

roter Bereich	80-107V
rot/grüner Bereich	10 7 - 12,0 V
grüner Bereich	120-150V
roter Bereich	150-160V

Amperemeter (bis Werk Nr 6339)

Keine Farbmarkierung

Voltmeter (ab Werk Nr 6340):

gelber Bogen	6 0 - 10 0 V
gruner Bogen	100-150V
gelber Bogen	15.0 - 16.0 V
roter Strich	16 0 V

Amperemeter (ab Werk Nr 6340):

roter Strich

grüner Bogen	- 10 bis + 10 A
gelber Bogen	- 20 bis - 10 A
	und + 10 bis + 20 A

Wenn die Anzeige im Fluge über 15 bzw 16 V und/oder 20 A (roter Bereich) steigt, so ist die Drehzahl zu reduzieren

Wenn die Anzeige im roten Bereich bleibt so ist der Hauptschalter auszuschalten und nach der Landung der Fehler zu suchen und zu beseitigen

Achtung: Durch diese Maßnahmen werden alle elektrischen Geräte außer Betrieb gesetzt

II. 4 Triebwerksgrenzwerte

4.1 Motor: GROB 2500 E 1 (Einfachzündung) oder GROB 2500 D 1 (Doppelzündung)

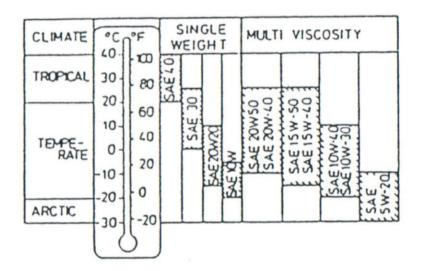
II 4.2 Drehzahlen (Drehzahlmessermarkierungen):

Höchstzul. Drehzahl (roter Strich) 3400 U/min Vorsichtsbereich (gelber Bogen) 3000 – 3400 U/min Betriebsbereich (grüner Bogen) 700 – 3000 U/min

Drehzahlen im Stand mit Propeller: Hoffmann HO – V 62 R/L 160 BT Startstellung: 2700 ± 100 U/min Reisestellung: 2000 ± 100 U/min

11.4.3 Lubrication

Do not use alloyed or unalloyed aviation oil!
Use only "SAE"-oil for internal combustion engines.



Capacity:

min. 1.75 ltr., max. 3.5 ltr. min. 1.85 qts., max. 3.7 qts.

Note: The oil level indication at the dipstick is almost equal for flight or ground attitude. Filling to just below the upper mark is sufficient. Too much oil will be drained through the vent lines and will run along the fuselage bottom.

Oil pressure: Minimum (red line)

Operating range (green arc) 1-5 bar

(14.5-72.5 PSI)

Maximum (red line)

5 bar

(72.5 PSI)

Oil	tempe	erat	ures:
-----	-------	------	-------

Max. Oil temperature (red line)				120°C
Cautionary range (yellow arc)		100°	-	120°C
Operating range (green arc)		50°	-	100°C
Min. temp. (red line) until S/N	6339			50°C
Caut. range (yellow arc) begin.	at			
	6340	400	-	50°C
Optimum operating temperature		80°	-	100°C

II.4.4 Fuel:

Gasoline AVGAS 100 LL or Automobile fuel (min. ROZ 96.0 octane) Only name-brand gasoline should be used. Fuel additives may not be used.

Fuel capacity: 100 ltr. (22.0 Imp.gal., 26.4 U.S. gal.) 70 kg (154 lbs)

useable: 98 ltr. (21.6 Imp.gal., 25.9 U.S. gal.)

Note: Due to the installation position of the quantity meter, fuel quantity indications on the ground or flight are almost identical. At the "empty" indication, 4 ltrs. (0.9 imp.gal., 1.1 U.S.gal.) of fuel are remaining.

"Full" is indicated between 95 and 100 ltrs.

(20.9 - 22.0 Imp.gal., 25.1 - 26.4 U.S. gal.) total fuel. So initially the fuel indicator needle will not move after starting when the tank is

II.4.5 Cylinder-head temperature:

completely filled.

Max. Cylhead temperature (red line)		250°C
Additionally beginning at S/N 6340:		
Cautionary range (yellow arc)	0° -	- 120°C
Operating range (green arc)	120° -	- 220°C
Cautionary range (yellow arc)	220° -	- 250°C
Note: engine full power	min.	120°C
engine shutdown	max.	150°C

II.5. Operating instructions for the variable pitch prop

Series:

Ho-V62-R/L 160 BT with spinner

VP 30 - 82

The prop has three positions: - climb

- cruise

- feather

Number of blades:

two

Diameter:

160 cm \pm 0.5 cm (63 inches

+ 0.2 in.)

Instructions for the 50 hr-inspections are contained in the operating- and maintenance manual HO-V62.

With running engine the prop can be adjusted from "climb" to "cruise" and vice versa. The prop must be feathered with engine off and prop windmilling.

To change from "climb" to "cruise" the engine RPM must be 2300 RPM, the airplane speed must be about 120 km/h (64.8 kts, 74.6 mph).

The adjustment at higher speeds (dive) is not allowed, because the adjusting forces will become unacceptably high.

To adjust the prop from "cruise" to "climb", RPM and speed must be reduced to 1400 RPM and 110 km/h (59.4 kts, 68.35 mph).

When releasing the prop from "feather" with dead engine it is automatically positioned to "climb".

Adjusting the prop from "climb" to "cruise" and vice versa is accomplished by pulling the prop control knob on the center console. The prop can be feathered by pulling the handle above the prop control knob and rotating it by 90° clockwise to lock the prop in the desired position.

Airspeed limitations and load factors limits II.6.

Maximum allowable airspeed (calm air):

 $V_{NF} = 240 \text{ km/h}$ 130 kts 149 mph

Maximum allowable airspeed (rough air):

 $V_{R} = 170 \text{ km/h}$ 92 kts 106 mph

Maneuvering speed:

 $V_{M} = 170 \text{ km/h}$

92 kts 106 mph

Maximum speed with airbrakes extended:

 $V_{LE} = 240 \text{ km/h}$

130 kts 149 mph

Stall speed with airbrakes extended:

 $V_{c1} = 80 \text{ km/h}$

43 kts

50 mph

Stall speed with airbrakes retracted:

 $V_{SO} = 73 \text{ km/h}$

39 kts

45 mph

All speeds are indicated airspeeds (VIAS).

Calibrated airspeed is indicated airspeed corrected for position error (CAS = IAS + V;).

On page 15 the calibrated airspeeds (V_{cas}) are determined (airspeed indicator calibration table)

The following acceleration forces may not be exceeded: (airbrakes retracted, symmetrical maneuvers)

at maneuvering speed + 5.3 - 2.65

at maximum allowable speed + 4.0 - 1.5

Rough air is defined as turbulence that can be expected in wave rotors, thunderstorms, whirlwinds and when crossing mountain ridges.

Maneuvering speed is the highest speed at which full deflection of controls is considered in calculations. At the maximum allowable airspeed only 1/3 of the full deflection is considered. If the elevator is deflected, the maximum allowable accelerations must not be exceeded. Please note, that with increasing altitude true airspeed increases versus indicated airspeed.

There is no trouble concerning the strength, but the danger of flutter is increased.

Use following table to find V_{NF} at various altitudes:

Altitude:	V _{NE} (IAS)
0-2000 m (0-6500 ft)	240 km/h (130 kts)
3000 m (10 000 ft)	225 km/h (122 kts)
4000 m (13 000 ft)	214 km/h (116 kts)
5000 m (16 500 ft)	203 km/h (110 kts)
6000 m (20 000 ft)	192 km/h (104 kts)

By our present experience the pitot-static-system is insensitive to icing.

Table of indicated airspeeds

(airspeed indicator calibration table)

This table shows airspeed indicator errors due to the position of the pitot pressure port.

Pitot pressure source: Pitot - static tube at the vertical stabilizer.

V_{IAS} - Indicated airspeed

V_{CAS} - Calibrated airspeed

V _{IAS} (kts)	V _{CAS} (kts)	V _{IAS} (kts)	V _{CAS} (kts)
40	39	86	86
43	43	92	92
49	49	97	97
54	54	103	103
59	59	108	108
65	6.5	113	113.5
70	70	119	119.5
76	76	124	125
81	81	129.5	131

Note the good comparison between indicated and calibrated airspeed throughout the complete speed range. Only near the maximum speed are there any appreciable deviations. Airspeed indicator markings: (IAS)

Red line (maximum allowable airspeed):

240 km/h

130 kts

149 mph

yellow arc (caution range):

170-240 km/h

92-130 kts

106-149 mph

green arc (normal range):

83-170 km/h

45-92 kts

52-106 mph

yellow triangle (approach speed):

115 km/h

62 kts

71 mph

blue line (best climb; prop in "climb"):

110 km/h

59 kts

68 mph

II.7. Crew

2 persons

Minimum crew

1 person

Caution: Solo-flights may only be conducted from the left seat! (Right hand permitted for instructor proficiency only.)

II.8. Weights

(1367 lbs.) 620 kg Empty weight 850 kg (1874 lbs.) Max. gross weight Max. weight of non-lifting parts 670 kg (1477 lbs.)

44.7 kg/m² (9.16 lbs/sq.ft)

Max. wing load

The empty weight doesn't enclose additional equipments.

II.9. Center of gravity at flight weight

The approved range of center of gravity positions during flight is

271 mm (10.7 in.) to 427 mm (16.8 in.)

behind the datum line, equivalent to

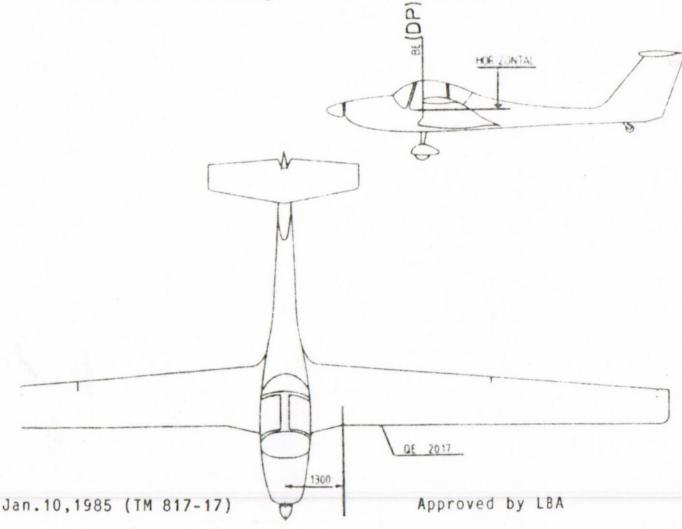
24% to 38%

of the MAC of 1.1247 m (44.3 inches)

Datum plane (DP): Leading edge at span 1.3 m (4.3 ft.)

(Out of oblique wing-fuselage fairing)

Aircraft attitude:edge of door frame horizontal



II.10. Load table

Load on both seats (Pilot and other occupant including parachutes).

Solo-flights:

min. 70 kg (155 lbs.)
max. 110 kg (242.5 lbs.)

Two-seated:

max. 220 kg (485 lbs), 110 kg (242.5 lbs) on each seat

However the maximum takeoff weight of 850 kg (1874 lbs.) may not be exceeded. Fuel quantity and baggage have to be reduced accordingly (see examples pg. 59 and 60)

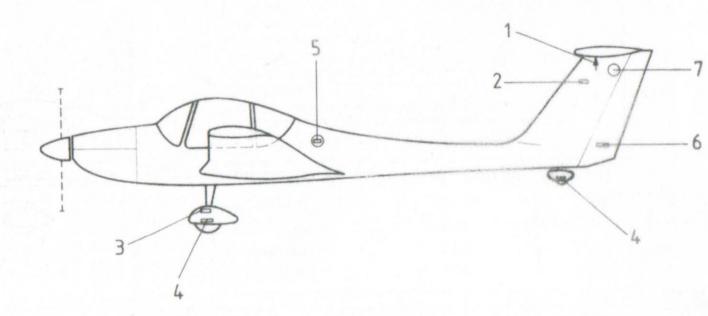
Fuel max. 70 kg (154 lbs.) = 100 ltr. (26.4 US.gal) Baggage max. 20 kg (44 lbs.) incl. Oxygen-bottle

Caution: Pilot's weight of less than 70 kg (155 lbs.) must be raised by using trim weight secured on the seat. "Trimweights" which attach to the lapbelt can be ordered from the manufacturer of the aircraft.

If mounting supports are fastened on the floor, trim weights for pilot weight from 55.0 kg (121 lbs.) to 69.9 kg (154 lbs.) can be carried. (Trim weights factor: 0.74 m; 29.1 in. in front of DP)

For calculation of CG at flight weight see page 55. For positions of CG at empty weight see page 53.

II.11. Placards



- 1 Arrows for correct mounting of stabilizer
 - 2 Note: Elevator quick-locks connected
 - 3 Note: No step
 - 4 Tire pressure
 - 5 Fuel type
 - 6 Note: Do not lift
 - 7 Inspection window: Elevator connections

D-KECY

(Example)

Registration in the center of panel cover

The height of 20 cm (7.9 inch) is LBA approved.

Canopy Jettison and Emergency Exit

- Pull first red handle and than emergency jettison handle fully back
- Push door up and away
- -Release safety harness
- -Stand up and exit over left or right side
- When using a manual parachute grip release and pull firmly to full extent after 1-3 seconds

-below canopy frame right side

Maximum	flying v	weight 850	kg 1874	lbs
Airspeed		km/hr	kts	mph
Never excee		240	130	149
In rough air	VB	170	92	106
Manoeuvring		170	92	106

-below canopy frame right side

Altitude (ft)	0-6500	10 000	13 000	16 500	20 000
VNE (KIAS)	THE RESIDENCE AND PARTY OF THE	122	116	110	104

below canopy frame right side

Payload (pilots and parachutes)
Minimum payload left: 70 kg,154 lbs

(Less weight must be compensated with

ballast in the seat)

Maximum payload right or left: 110 kg, 243 lbs.

The maximum gross weight must not be exceeded.

-below canopy frame right side

Parking brake

Carburetor heat

lables on operating knobs on center console

Choke

Cabin heat

Fuel capacity
100 ltr. 220 imp gal.

00 ltr. 22,0 imp gal 26,4 US gal. Open

closed

fuel shutoff valve (center console)

nose down

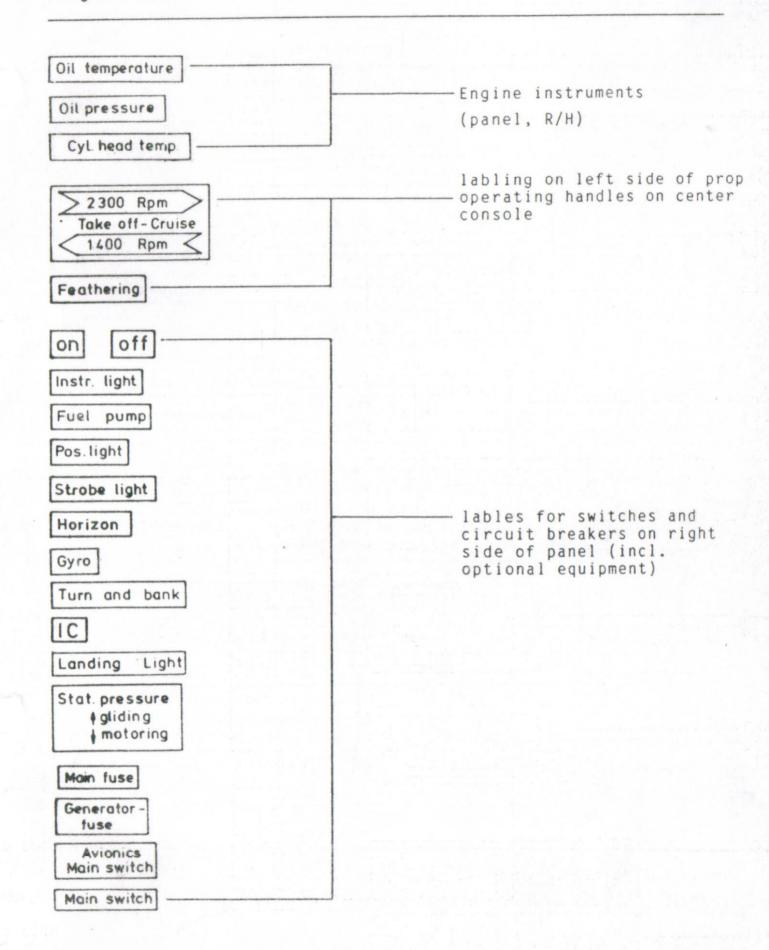
TRIM

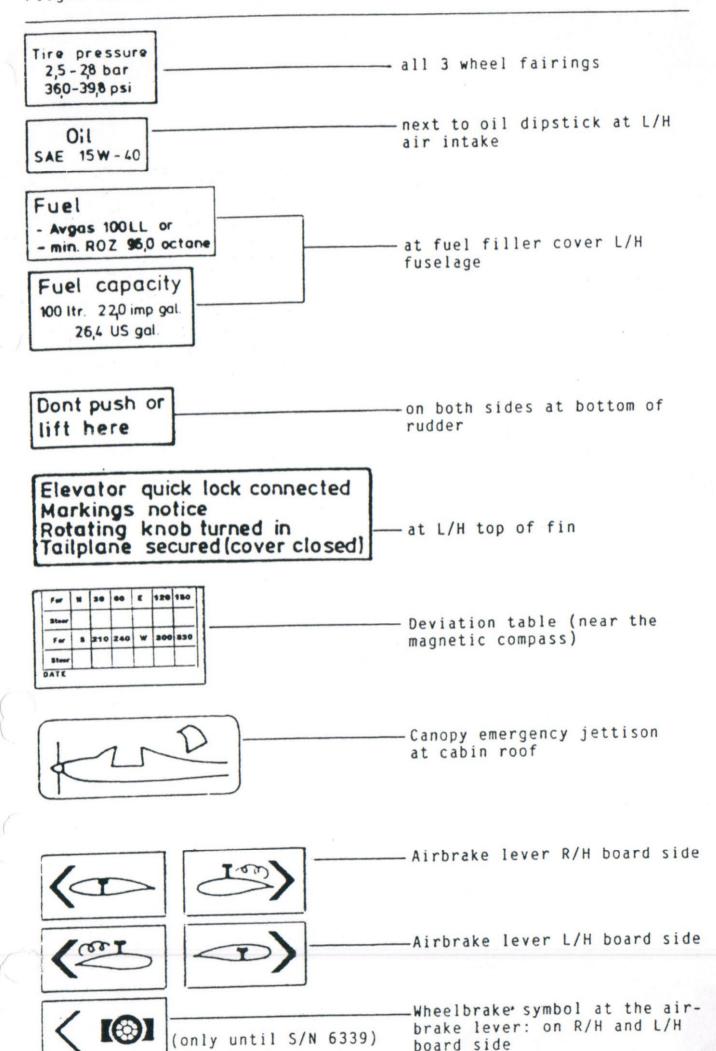
nose up

near trim handle on center console

Baggage max 20kg, 44lbs

-baggage compartment





NO STEP

—— both main wheel facings

Open

closed

- at handle of folding door



4 arrows at tailunit

Trim weights	
Pilot weight including parachute kg/lbs	Number
55 - 62,4 121,3 - 137,6	2
625 - 69,9 137,8 - 154	1
70 - 110 154,3 - 242,5	0
two - seated	0

below canopy frame (only if mounting supports are installed)

WARNING

This entire structure supports the spar connection. Do not drill. Before installing additional equipment refer to maint. manual.

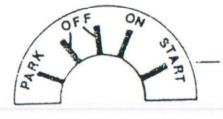
-front of spar connection unit

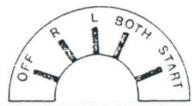
No smoking

on left side of panel

External supply

external plug
(dependant on equipment)





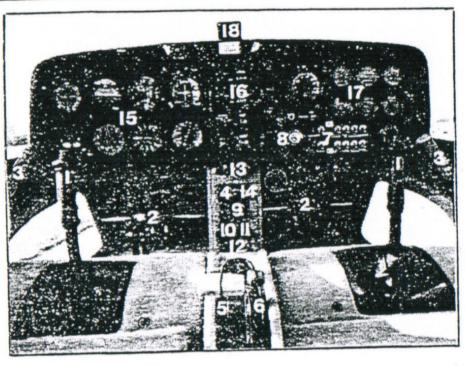
ignition lock

Single ignition

Double ignition

Approved by LBA

III. Normal operating procedures III.1. Cockpit layout and controls



- 1 Control stick
 2 Rudder pedals (with toe brakes)
- 3 Airbrakes
- 4 Parking brake (*)
- 5 Throttle (at S/N 6340 and subsequent there is a second throttle at the left panel side)
- 6 Elevator trim
- 7 Master switch
- 8 Ignition and starter

- 9 Choke (*)
- 10 Heating (*)
- 11 Carburetor heat (*)
- 12 Fuel shutoff valve
- 13 Prop feather handle
- 14 Prop control knob
- 15 Flight instruments
- 16 Radio and Avionics
- 17 Engine instruments
- 18 Compass

There is a new design of the right panel side at S/N 6340 and subsequent (see also FM page 20 and 20a). These S/N's have also an elapsed time indicator with a dynamic pressure switch which counts the engine time only during flight.

time only during flight. As of S/N 6500, the main switch and ignition key were positioned new on the right side of the instrument panel.

The RAF-model comprises the following modifications:

main switch and toggle switch line in center of panel
 control lights, main and avionic fuses are new located within the right side of the instrument panel

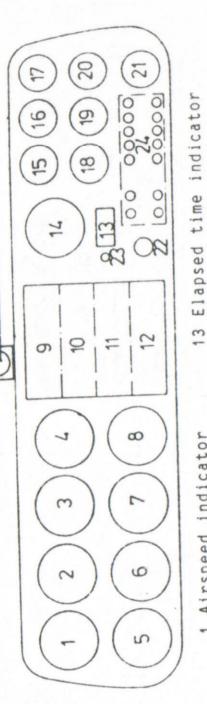
Ripcord attachment-points (red marked) are located behind back-rest on the left and right side close to the fuselage skin.

(*) At S/N 6340 controls adjustable (right turn to stop, left turn to release)

Jan.15,1990

Approved by LBA

MOTONJEGLER COMPASS INSTRUMENT PANEL



Instrument panel left side: flight instruments

Instrument panel middle: Radio and Avionics Instrument panel right side: Engine instruments switches

1 Airspeed indicator

Altimeter 2 Horizon

NAV-indicator

16 Oil temperature

17 Voltmeter

14 RPM indicator 5 Fuel quantity

> Space for optional 2

gyro Directional equipment

18 Cyl. head temperature

19 Oil pressure

20 Ammeter

Temperature (outside)

ADF indicator Variometer α

10 NAV control COM control

12 Transponder 11 ADF control

Switch board 24

Charge control lamp

Ignition lock

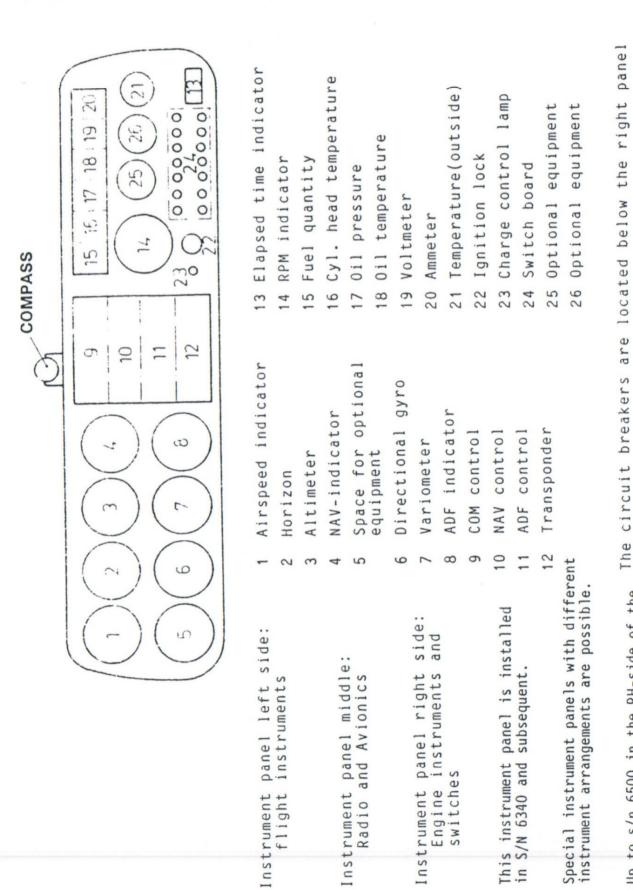
The circuit breakers are located below the left panel side (List of circuit breakers see Instructions for continued airworthiness)

Approved LBA by

side. (List of circuit breakers see Instructions

Up to s/n 6500 in the RH-side of the panel are new installed the Master

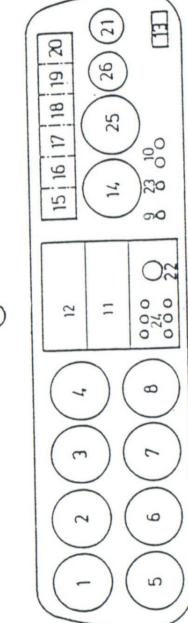
INSTRUMENT PANEL MOTORGLIDER G 109 B



INSTRUMENT PANEL MOTORGLIDER G 109 B

RAF-Ausführung





Instrument name! left side:	-	Airspeed indicator	13 Elapsed time indicator
flight instruments	2	Horizon	14 RPM indicator
	3	Altimeter	15 Fuel quantity
	4	G-meter	16 Cyl. head temperature
Instrument panel middle:	2	Turn and Bank	17 Oil pressure
אמסוס פופי איני איני איני איני איני איני איני אי			18 Oil temperature
	9	E-Vario	19 Voltmeter
Instrument panel right side:	7	Vario	20 Ammeter
switches	8	Dash board clock	21
	6	Starter warning light	22 Ignition lock
	10	Mainfuse, Generator fuse	23 Charge control lamp
	1	VHF	24 Switch board
	12	12 Transponder	25

The circuit breakers are located below the right panel side. (List of circuit breakers see Instructions for

III.2. Daily inspections

Prior to flight operations the following visual exterior checks have to be performed (see also pg. 22): First ensure ignition and main switch are off.

1. Engine

- Check the prop blades for cracks and dents and proper installation (radial play up to 1.5° permitted)
- Remove cowling
- Check oil quantity min. 1.75 ltr, max. 3.5 ltr. (min. 1.85 qts., max. 3.7 qts.) view page 10
- Visually inspect the engine
- Install cowling

Note: For further details refer to Prop and Engine manuals.

2. Gear

- Tire pressure (main and tailwheel 2.5 bar;
 36.26 psi ea.)
- Check slip marks, tire condition and fairings

3. Wings

- Condition
- Attachment
- Airbrakes
- Aileron play and freedom of movement

4. Tank and wing connections

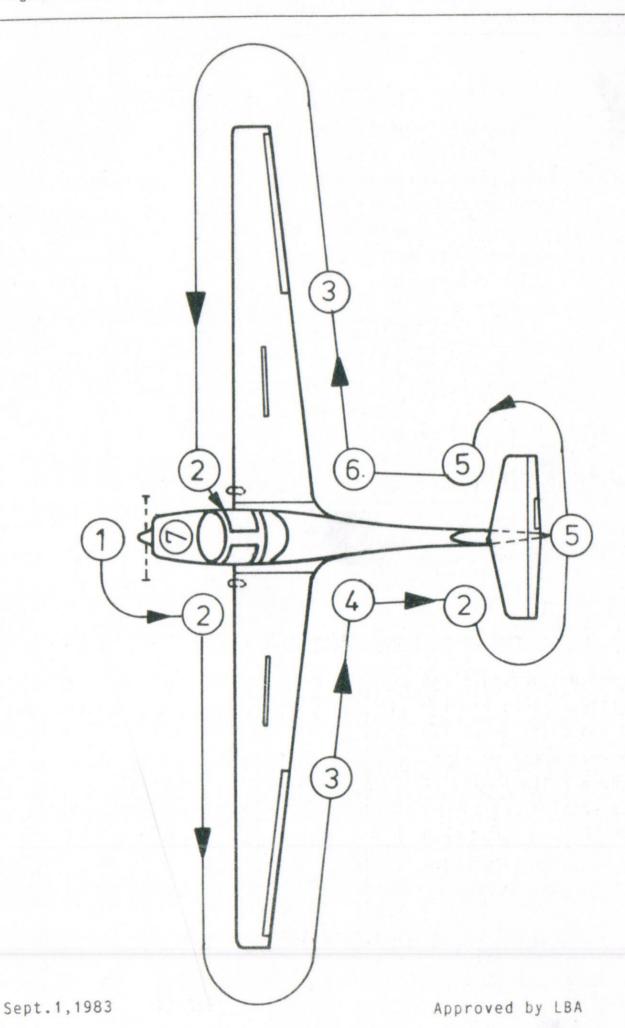
- Drain by pressing the drain valve located at the bottom of the fuselage
- Check fuel quantity through tank filler neck
- Mainbolt, nosebolt and existing electrical connections-check

The last step is performed through the inspection plate in the fuselage-wing-fairing.

Warning: Close the inspection plate carefully!

(s.p. 42)

Approved by LBA



5. Tail unit

- Proper installation
- Securely locked
- Control connections locked
- Freedom of movement
- Damage
- Pitot pressure tube (vertical fin) checked, cover remove

6. Fuselage

- Damage

7. Cockpit

- Folding doors and locking mechanism checked and, if necessary, cleaned
- Check for loose items in the cockpit.

III.3. Preflight inspection

- 1. Daily inspection completed?
- 2. Oil and fuel quantity Oil level stick can be reached through maintenance cover in the engine cowling. To refill oil the upper cowling has to be removed.
- Weight and balance calculation (See load table at page 18)

III.4. Before starting engine

1. Each rudder pedal adjusted correctly side by side in neutral rudder position (red knobs to adjust on each pedal, lock the red knobs positively). At S/N 6340 a handwheel is installed in the floor for the simultaneous adjustment of both pedals. Adjust the back rest.

 Seat harness tight and ripcord attached (automatic parachutes only).

3. Folding doors - locked
4. Parking brake - set
5. Radio and Nav.-equipment - off
6. Fuel shutoff valve - open

6. Fuel shutoff valve - open
7. Controls - free movement

8. Airbrakes - extend; then retract and lock

9. Altimeter - set 10. Instruments - set

III.5. Starting the engine

2. Choke - pull with cold engine

engine

- advance 2 cm (1 in.)

out of idle or shut when using choke

4. Propeller - clear of persons and objects

5. Master switch - on
6. Auxiliary fuel pump - on

7. Electrical instruments - check (12 V Battery voltage, fuel supply)

4 in.

8. Anti-collision lights

- on
- 9. Start the engine starter with ignition key (release immediately if the engine picks up). The key can only be removed in position PARK. With the single ignition engine you have two positions OFF.
- 10. Adjust throttle and choke (as needed) so that the engine is running smoothly between 1000 1200 RPM.
- 11. Check the oil pressure; if no indication after 10 sec. shut off the engine.
- 12. Avionic main switch

on after the engine is running

13. Radio and Nav. equipment

- on when required

14. Charging current

- check

Note: The auxiliary fuel pump must be switched on during take off, climb, and landing.

During normal cruising the aux. fuel pump should be switched off. If the engine does not fire after five starting procedures propably too much fuel was ingested and the spark plugs are wet.

Then: 1. Ignition

- off

2. Choke

- off

3. Throttle

- full power

4. Rotate the prop about 10 times backwards manually

New starting procedure:

5. Choke

- off

6. Throttle

- full power

7. Ignition

- on

8. Starter

- engage

After the engine is running reduce throttle to between 1000 and 1200 RPM.

When the emgine is already warm prior to starting, do not use choke and only a small amount of power. If the battery is low after the starting procedure with external power supply with 12 V DC (i.e. with external power receptacle), the motor should not exceed 1700 RPM, as long as the ammeter indicates less than 10 ampere.

III.6. Warm-up and run-up

The engine should be running at 1000 to 1200 RPM for about 2 min. before accelerating to 1500 RPM for 5 to 10 min. depending on outside air temperature to get an oil temperature of 50° C and a cyl. head temperature of 130° C. The indication is relatively slow so that at the indicated temperature of 50°C sufficient operating temperature exists.

With cold engine the oil pressure can climb temporarily above 5 bar.

Run-up the engine in prop position "climb":

- set Parking brake

- pull back and hold Elevator

- slowly advance to full Throttle power

-2700 + 100RPM

- observe Oil pressure and air

temperature

- idle (after apprx. 25 sec.) Throttle

Note: (Provided the engine is in good shape)

If only 2000 \pm 100 RPM are reached with full power the prop is at "cruise" position and must be set to "climb" using the standard procedures

With engine hot, test function of carburetor pre-heating; push throttle fully, pull careburetor pre-heating. A distinct decrease in rotation (≥ 50 RPM) has to be recognized.

Magneto test (only for - at 2400 RPM - check R (no RPM drop)

engine with double - switch to BOTH

ignition) - check L (no RPM drop)

- switch to BOTH

(III.5. and III.6 also refer to Engine Manual)

Taxiing III.7.

Due to coupling of the rudder and tailwheel, the aircraft handling on the ground is simple.

To achieve a very small turn radius, an individual brake application of each wheel of the landing gear is possible with toe brakes fixed on the rudder pedals. To decelerate the aircraft, either toe brakes (apply toe brakes simultaneously with the same strength) or airbrakes can be used.

In the full aft range, the airbrake handle operates both mainwheel brakes simultaneously.

When maneuvering the aircraft manually on the ground, the tailwheel disengages automatically and can be rotated 360°.

Before takeoff III.8.

- run-up (see III.6.) 0 Engine

 unobstructed Throttle 1

 locked 2 Airbrakes - locked 3 Folding doors

- secured Emergency jettisoning

- neutral Trim

Fuel shutoff valve - open - off Carburetor heat

- on Auxiliary fuel pump

- checked Engine instruments

- released 10 Parking brake

Caution: It is always necessary to check for the open fuel shutoff valve. The engine will operate for appr. 2.5 min. with a closed valve. A hurried takeoff can end tragically without fuel.

III.9. Takeoff and climb

Throttle

- advance smoothly

Directional control

- maintain

Lift tailwheel

- at 40 km/h (21.6 Kts.)

Lift-off

- at 85 km/h (46 Kts.)

Climb speed

- 90 - 110 km/h (49-60 Kts.)

Oil temperature

- monitor (max. 120° C)

Note: If the oil temperature exceeds 120° C, continue flying at higher speeds for better cooling effect (130 km/h; 70 kts.).

Maximum effective cross wind for takeoff and landing on wet and dry surfaces is 20 km/h (11 kts.).

After initial climb (altitude ~ 100 m, 330 ft.):

Auxiliary fuel pump

- off

Best angle of climb

at 90 km/h (49 Kts.)

Best rate of climb speed - at 110 km/h (60 Kts.)

Horizontal flight and cruise III.10.

To change the prop position from "climb" to "cruise". RPM must be adjusted to 2300 RPM (airplane speed about 120 km/h; 64.8 Kts.). Then pull back the prop control knob momentarily about 7 cm (3 in.). Afterwards a RPM-drop of appr. 500 RPM occurs without changing the throttle.

When advancing the throttle to full power, the Note: RPM exceeding its initial value indicates that the propeller is still in "climb" setting and the procedure must be repeated.

After adjustment of propeller configuration, the motorglider gathers speed slowly. Therefore it is recommended to climb over cruising altitude, in order to reach. in a dive, the cruising speed.

Recommended "cruise": 2000 - 2800 RPM

Under high relative humidity and outside air temperatures of up to 25° C, carburetor icing can occur indicated by rough-running engine or even engine failure. Whenever carburetor icing is suspected, immediately pull the carburetor heat full. (It is not recommended to use intermediat positions) While flying under weather conditions prone to carburetor icing, pull the carburetor heat at frequent intervals. If a small RPM-drop of 100 or 200 RPM occurs and stays, this is a safe indication that no icing exists in the carburetor. If a RPM-drop of 50-200 RPM occurs and stays, this is safe be a sign for the existence of a slight carburetor icing which is melted off. In this case the carburetor heat is to stay pulled until the icing conditions have stopped. The effect of the carburetor heat is intensified by shutting the cabine heat.

Note:

Full deflection of controls is considered only up to 170 km/h (92 Kts.) (maneuvering speed). Accordingly, at higher speeds, control movement should be limited carefully by the pilot. If the elevator is deflected, the maximum allowable acceleration forces (II.6) must not be exceeded.

III.11. Engine shutdown and restart in flight

The engine should be idling until the cylinder head temperature is 150°C. Reduce airspeed to 100 km/h (54 Kts.). Before the engine-shutoff turn off certain electrical equipment (i.e. radios, electric varios, etc.) with help of the avionic main switch to avoid damage caused by excessive voltage peaks.

Turn off the ignition and then feather the wind-milling prop by pulling the feather handle bach about 17 cm (7 in.) and rotate it 90° clockwise. Now avionic main switch can be switched on again.

Caution: The prop may only be feathered with engine off and prop windmilling. (Soaring see also III.15)

Note:

During unpowered flight, all unnecessary electrical equipment must be switched off to assure sufficient electrical power to restart the engine. This happens if the engine is stopped. All the large electrical current consumers (i.e. position and strobe lights, landing light) are switched off by an automatic relay. Battery capacity has been designed for a 5-hour unpowered flight with operating radio and electic varios.

After a 10-hours unpowered flight the wind milling RPM at speeds between 140 km/h (80 kts) and 180 km/h (105 kts) is sufficient to airstart the engine without starter. First turn on ignition, then unlock the prop feather handle and push in slowly. Increase the airspeed until the engine starts. Normally the propeller starts turning before the handle is completely pushed in.

About 350 feet will be lost in a normal windmill air start, so an air start should not be attempted below 1300 feet above ground. We recommend to exercise the air start before.

To achieve the above altitude loss, the stick must be pushed immediately forward. Having reached an airspeed of approximately 150 km/h (84 kts) (IAS) the propeller feathering lever must be eased gradually into the take-off position. If the engine does not fire, repeat the procedure (propeller feathered -->take-off position).

To airstart the engine normally the prop feather handle is unlocked, rotated 90° counter-clockwise, and pushed forward. The propeller is now adjusted to the starting position.

- Turn off the avionic main switch
- Maintain airspeed 120 km/h (65 Kts.)
- Choke and throttle according to engine temperature
- Ignition on
- Engage starter
- Turn on the avionic main switch

All electrical current consumers are switched on again by the automatic relay.

Use Caution not to apply high power settings at low engine temperatures to avoid unnecessary damage. Use the same technique to warm-up as described in para III.6.

III.12. Descent

Reduce power, pull carburetor heat and trim for 115 km/h (62 kts), if necessary, use airbrakes. During longer descents under certain weather conditions, carburetor icing can occur (see para. III.10.). In this case close additionally the cabin heat control for better effectiveness. Watch out, that the parking brake is released.

III.13. Approach

Before approach put prop in "climb"-position:

Notice:

- 1. RPM 1400 RPM (speed 110 km/h; 59.4 kts.)
- 2. Prop control knob "climb" position prior to final (see para. II.5.)
- 3. Throttle back
- 4. Approach speed maintain 115 km/h (62 kts)
 yellow triangle on A/S indicator
 (turbulent air: perhaps higher speeds)
- 5. Auxiliary fuel pump on
- 6. Airbrakes as required (effective even for very steep approaches)

Caution: Keep the airbrake lever firmly in your hand to control the glidepath. Fully extended brakes increase the stalling speed. Side slips cannot be maintained continuously to control the glidepath. Airbrake lever should be returned to the locked position if hand is removed from airbrake handle.

At S/N 6340 and subsequent at the left airbrake lever a stop is installed, which can be thrown in or out by a little clutch.

If the stop is thrown in you can lock the airbrake lever in the middle position. In this position you can land only with handling the throttle. Also you can go around and climb with a little rate in this position. It is recommended to retract the airbrakes before balked landing to achieve maximum climbing performance.

If necessary you can move the airbrake lever in both directions also with the right lever and jump over the stop easy.

The side-slip is barely effective by using a 20 degrees angle and a speed of 110 km/h (60 kts. 68 m ph). You have only a small degradation in the airspeed system during slip maneuvers. The slip should be finished at a safe hight. Rudder effect reversal and control force reversal has not been observed. The aileron returns independently from the full deflected position. After moving the aileron into neutral position, the glider rolls out of the slip into wing level position. Using this method to end the slip the glider does not adopt unusual flight attitudes and deviates only slightly from its original flight course.

III.14. Landing

Airspeed - reduce to minimum

Control stick - pull back smoothly

Touchdown - 3-point attitude

4. Airbrakes - do not fully extend due to heavy breaking action(only until S/N 6339)

 After touchdown keep the stick fully aft and reduce speed either by operating the airbrakes in their extended position thus actuating the wheel brakes or make use of toe brakes.

 Maintain heading with rudder and the coupled tailwheel

Caution: At S/N 6340 and subsequent the connection of airbrake and wheelbrake is inapplicable and you can only actuate the toe brakes.

Maximum effective crosswind for takeoff and landing on wet and dry surfaces is 20 km/h (11 kts).

Note: Do not retract the airbrakes immediately after touchdown because unintentional floating may occur.

After taxying to parking location:

1. Avionic main switch - off

2. Auxiliary fuel pump - off

All electrical current - off consumers

4. Throttle (for cooling) - idle

5. Ignition - off

6. Master switch - off

7. Parking brake - set

8. Parking (see para. VI.3.)

Note: At the end of the flight manual there is a removable checklist, which contains an excerpt of paragraph III. This excerpt was made for training pilots and allows for easier handling in the cockpit.

III.15. Soaring

When entering updrafts, reduce throttle to idle. Shut off the engine upon reaching sufficient vertical velocity (see para. III.11.) and circle while maintaining 95 km/h (51 Kts).

Best glide-ratio is 1:28 at 115 km/h (62 Kts)

If a compensation nozzle and a transfer switch for static pressure is installed, switch from "motoring" to "gliding". If the engine is restarted, switch back to "motoring".

The aircraft shows no tendency to flutter over the complete range of speed from minimum to red-line speed. At a 30°-dive with fully extended airbrakes, maximum allowable airspeed will never be exceeded even at maximum gross weight.

III.16. Landing with dead engine

Start the approach from sufficient height. On final control the glidepath with airbrakes, if necessary.

III.17. Inspections after hard landings

After hard landings, or other undue stress during flight, the aircraft must be checked very thoroughly with the wings and elevator removed. If any damage is observed, consult authorized personnel or the manufacturer. Under no circumstances may the aircraft be flown until repairs have been completed.

After hard landings or groundloops inspect the following:

- Wheels
- Gear struts and suspension
- Rudder control rods
- Rudder actuator lever behind the tailwheel
- Wing spar at the root for white spots in GRP
- Main wing fittings (fuselage and root ribs)
- Spar connection unit

The spar connection unit is accessible if the baggage hold floor and the covering behind the back rests are removed.

A crash switch is installed in the RAF-version of the G 109B which is activated during a hard landing (> 3.6 g) cutting all power from the battery. This switch is located at the lower side of the instrument panel. Resetting the switch is accomplished manually.

Emergency procedures IV.

Spin recovery IV.1.

Intentional spinning within the frame of simple aerobatics is, according to para. II.2., prohibited.

Recover from unintentional spins with the following control movement.

- 1. Rudder full against spin direction
- 2. Stick full forward.
- 3. Ailerons neutral
- 4. Throttle idle
- 5. Hold the controls in position until rotation stops
- 6. Recover smoothly from dive.

You need for 1 spin turn, between 80 m (260 ft) and 100 m (330 ft), and have a sink rate of 26 m/s (5000 ft/min). To recover from the spin to the normal attitude, a difference in height of 150 m (492 ft) minimum is needed.

Spin entry with prompt recovery is permissable for training purposes only. All such exercises are only feasible if the flight C.G. is checked and if the altitude is sufficient for safety.

IV.2. Canopy jettison and emergency exit

The wide cabin guarantees the unobstructed emergency exit. Adhere to the following procedure:

If the engine is running:

Throttle - idle

Ignition - off

If the prop is feathered:

Prop feather handle

- released to

start

(Otherwise it is sticking about 17 cm (7 in.) out in the cabin and may hinder the exit)

First red door handle,

then emergency jettison handle

- pull to full

extension

Door

- push upwards

Seat harness

- release

Stand up and leave airplane on either side. After 2 to 3 secs., grip ripcord handle and pull firmly until fully extended.

IV.3. Engine failure after takeoff

1. Fuel shutoff switch

- close

2. Ignition

- off

3. Land from glide

IV.4. Other emergencies

- a) Engine failure during flight (same as para. IV.3.)

 In addition, if applicable, declare emergency on the radio and squawk emergency transponder code.
- b1) Engine fire during flight

Cabin heat and fuel shutoff switch - closed - full power

Ignition - off when the engine stops

Land from glide

b2) Fire in the cockpit

Master switch - off Main and Generator circuit breaker - off

Cabin heat and cabin ventilation - off (Avoid any draft)

Use the fire extinguisher if available.

(Open the ventilation after using the fire extinguisher)

b3) Smoke in the cockpit

Master switch - off
Main and Generator circuit breaker - off
Cabin heat - off
Cabin ventilation - open

Warning to b2 and b3: All electrical flight control instruments are getting unable to function herewith.

c) Flights through precipitation

There is a noticeable deterioration of flying characteristics when water is present on the wings. This raises the stall speed about 10 km/h (6 kts) and increase take off and approach speed also by 10 km/h (6 kts). The same effect exists with insects on leading edge of the wing. Before takeoff clean the wings with a soft chamois.

d) Stalls

When pitching down from straight-and-level or banked flight:

stick - push forward to neutral - apply opposite to rotation

e) Emergency landing

From sufficient height choose useable field. Watch the wind. Approach to the desired landing site must be executed carefully and precisely. Flare and touchdown smoothly at minimum speed. Prior to touchdown pull stick full aft and brake moderately.

The above mentioned is valid for dead engine and engine failure. You have to place all flight to be able to land immediately without propeller working. With sufficient engine power still available, the landing site should be circled at lower altitude to check for obstacles, ditches, fences etc.

After touchdown: Ignition, master switch and fuel - off

V. Performance data

All speeds are indicated airspeeds (V_{IAS})

V.1. Takeoff distance

All figures based on ICAO-standard atmosphere

Ground roll 194 m (636 ft.)

Takeoff distance (15m; 50ft. 316 m (1037 ft.)

obstacle)

Liftoff speed

85 km/h (46 kts)

Airspeed when crossing 15 m; 50 ft. obstacle

95 km/h (51 kts)

Total !	Field MSL	d elev.	Outside air temperature ° C / ° F							
-	m	ft	-10°C	14°F	0°C	32°F	+15°C	59°F	+30°C	86°F
Ground- roll m/ft	0 200 400 600 800	0 660 1310 1970 2620	149 157 165 172 182	489 515 541 564 597	166 175 183 193 203	545 574 600 633 666	194 204 214 225 236	636 669 702 738 774	228 241 254 266 281	748 791 833 873 922
Takeoff distance 15m/50ft obstacle m/ft	0 200 400 600 800	0 660 1310 1970 2620	243 256 269 280 296	797 840 883 919 971	270 285 298 313 331	886 935 978 1027 1086	316 332 349 367 384	1037 1089 1145 1204 1260	371 392 414 433 458	1217 1286 1358 1421 1503

Atmospheric moisture reduces engine power and increases the takeoff distance.

All figures are based on a maximum weight of 850 kg (1874 lbs) in zero wind and from a dry, level, hard surface. For operating on a dry, level, grass surface increase distances by 15% of the "ground roll" figure.

Moist and soft surface can considerably increase the takeoff distance.

V.2. Landing distance

All figures are based on ICAO-standard atmosphere

Landing roll 205 m (673 ft.)

Landing distance 390 m (1280 ft.) (50 ft. obstacle)

Approach speed 115 km/h (62 Kts.)

Touchdown speed 75-85 km/h (41-46 Kts) (depending on gross weight)

Sept.1,1983

Approved by LBA

V.3. Climb schedule

All figures based on ICAO-standard atmosphere

Vertical velocity with prop in
"climb" at sea level

at optimum airspeed

Max. angle of climb at airspeed

Service ceiling

3.4 m/s (670 fpm)

110 km/h (59 kts)

90 km/h (49 kts)

5400 m (16500 ft)

V.4. Go-around performance

All figures based on ICAO-standard atmosphere

Vertical velocity (Airbrakes retracted)

at approach speed

3.4 m/s (670 fpm)

110 km/h (59 kts)

V.5. Cruise speeds

All figures based on ICAO-standard atmosphere
At maximum continous power setting:
nDmax = 2800 RPM, horizontal flight TAS: 200 km/h (110 kts)

V.6. Gliding performance

Gross weight

Wing load

Glide ratio

at airspeed

minimum sink rate

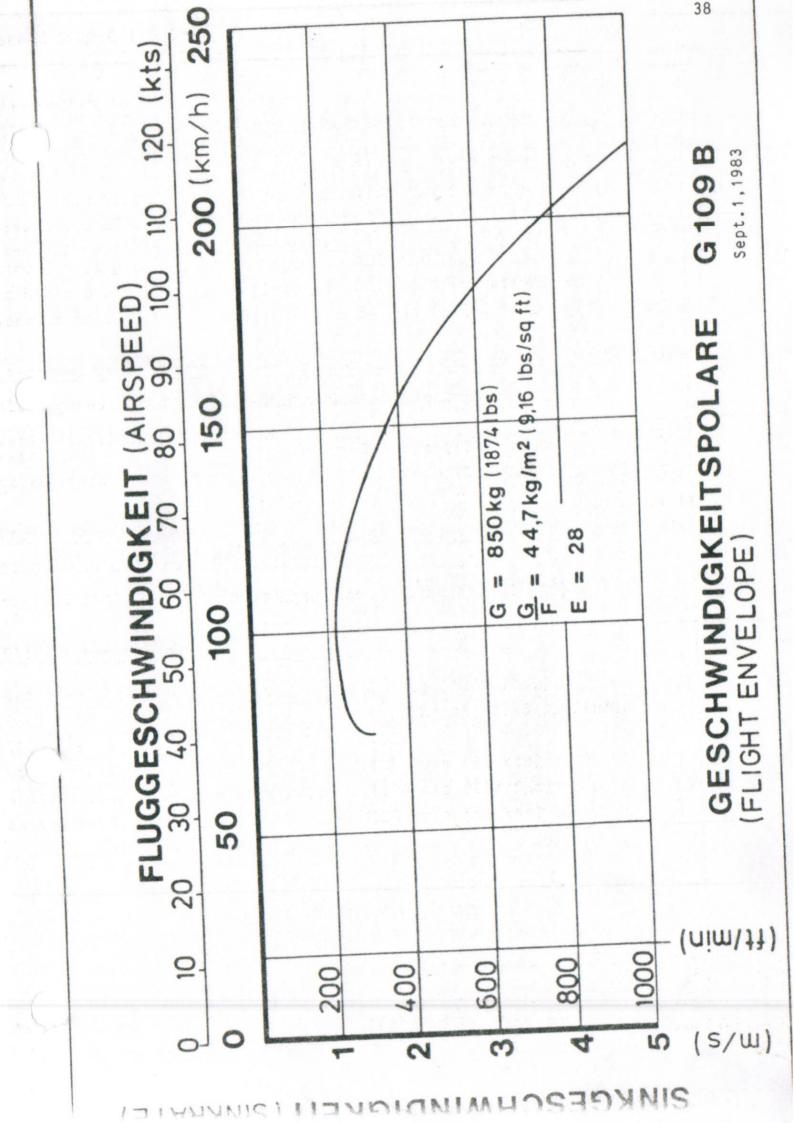
at airspeed

Associated at airspeed

Minimum sink rate

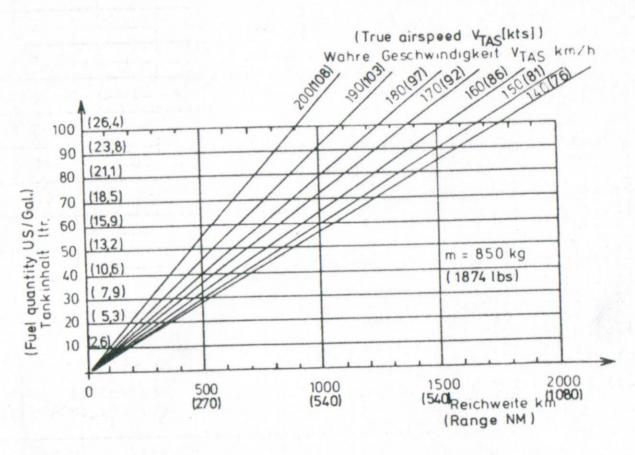
at airspeed

Minimum sink rate



V.7. Range

The influence of airspeed (V_{TAS}) to the range is shown in the diagram. All data shown is based on zero wind with no fuel reserve on ICAO-standard atmosphere. Take off and climb are not considered.



Example: At 97 kts and max. fuel the range comes to 675 NM (with the above mentioned restrictions).

The instructions of the diagram are valid for gross-weight (850 kg, 1874 lbs.) and altitudes between 0 and 3000 m (0-10000 ft).

V.8. Fuel consumption

The fuel capacity is 100 ltr. (22.0 Imp.gal., 26.4 U.S.gal.).

All data is based on ICAO-standard atmosphere and the application of AVGAS. If automobile fuel (min. ROZ 96.0 octane) is burned the fuel flow increases about 3 per cent.

Note: All figures are based on good maintenance condition of the motorglider and its engine and average flying abilities of the pilot.

Climbing: Full power, prop in "climb"-position

RPM 3000

Speed 111 km/h (60 kts.)

Fuel flow 24 1/h (5.8 Imp.gal, 6.34 U.S.gal.)

Climbing: Full power, prop in "cruise"-position

RPM 2500

Speed 125 km/h (67.5 kts.)

Fuel flow 18 1/h (3.96 Imp.gal., 4.76 U.S.gal.)

Cruise: Up to 3000 m (10000 ft) MSL the fuel flow is in-

dependent of altitude. That is, it is only advantageous to fly at higher altitudes, if

tail wind can be utilized.

The values in the following tables are valid

for gross weight (850 kg, 1874 lbs.) and no

side angle.

Altitude 0 m (0 ft) MSL

PM	Indicated Airspeed V _{IAS}		Tr Airspe	ue ed V _{TAS}	Fue	Fuel flow per hour		
			km/h	kts.	ltr.	Imp.gal.	U.S.g	
	km/h		205	111	24	5.28	6.34	
2800	205	111		103	17	3.74	4.5	
2600	190	103	190				3.5	
	176	95	176	95	13.3	2.93		
2400		87	162	87	10.4	2.29	2.75	
2200	162			80	8.6	1.89	2.27	
2000	148	80	148			1 51	1.85	
	133	72	133	72	7.0	1.54		
1800	-	6.5	120	65	6.8	1.5	1.8	
1650	120	65	120					

Altitude 1000 m (3300 ft) MSL

RPM	Ind:	Indicated Airspeed V _{IAS}		ue ed V _{TAS}		Fuel flow per hour		
	lan/h	kts.	km/h	kts.	ltr.	Imp.gal.	U.S.	
	km/h	103	202	109	22	4.84	5.8	
2800	190			103	17	3.74	4.5	
2600	179	97	190			2.97	3.5	
2400	166	90	176	95	13.5			
		83	162	87	10.5	2.31	2.7	
2200	153			80	8.8	1.94	2.3	
2000	139	75	148		7.2	1.58	1.9	
1800	125	67	133	72		-	-	
1650	113	61	120	65	7.0	1.54	1.8	

Altitude 2000 m (6500 ft) MSL

RPM	Indicated Airspeed V _{IAS}		True Airspee	d V _{TAS}	Fuel flow per hour			
	km/h	kts.	km/h	kts.	ltr.	Imp.gal.	U.S.g	
2700	174	94	195	105	20	4.4	5.28	
2600	170	92	190	103	18	3.96	4.76	
2400	157	85	176	95	13.5	2.97	3.57	
2200	145	78	162	87	10.5	2.31	2.77	
2000	132	71	148	80	8.8	1.94	2.33	
1800	119	64	133	72	7.2	1.58	1.9	
1650	107	58	120	65	7.0	1.54	1.85	

Altitude 3000 m (10 000 ft) MSL

RPM	Indicated Airspeed V _{IAS}		True Airspee	d V _{TAS}	Fuel flow per hour			
	km/h	kts.	km/h	kts.	ltr.	Imp.gal.	U.S.g	
2600	160	86	187	101	17	3.74	4.5	
2400	151	82	176	95	13.5	2.97	3.57	
2200	139	75	162	87	10.5	2.31	2.77	
2000	127	69	148	80	8.8	1.94	2.33	
1800	114	62	133	72	7.2	1.58	1.9	
1650	103	56	120	65	7.0	1.54	1.85	

V.9. Stall speeds (IAS)

Stall speeds are dependent on useful load and condition of the aircraft.

All figures are based on max. gross weight 850 kg (1874 lbs.)

```
(38 kts
With full power : unaccelerated level flight
                                               70 km/h
                                                        (40 kts
                                               75 km/h
                   30° - bank flight
                                                        (39 kts
                                               73 km/h
With idle power : unaccelerated level flight
                                                        (42 kts
                                               78 km/h
                   30° - bank flight
                                               74 km/h
                                                         (40 kts
With power off, : unaccelerated level flight
                                                         (43 kts
                                               79 km/h
                   30° - bank flight
prop feathered
                                                         (43 kts
                                                80 km/h
Airbrakes fully extended
```

Stall speeds are reduced at lower gross weights. For a bank angle of more than 30°, the stall speeds increase.

The loss of altitude from beginning of the stall until regaining normal flight may be maximal 80 m (260 ft).

VI. Rigging and derigging

Due to the fact that the landing gear is mounted on the fuselage of the G 109 B, rigging and derigging can be executed by only 2 persons, because wings and elevator can be removed without supporting the fuselage. Hangar space is reduced to a minimum, due to the folding mechanism of the wings.

VI.1. Rigging:

The statement above mentioned the wings of the motorglider, G 109 B, are equipped with a folding mechanism. This makes rigging and derigging quite easy.

First the inspection panels are opened to expose the two wing bolt mechanisms. Using the enclosed lever extension, the front and main bolts are withdrawn. The first wing should now be lifted from its support on the fin and be drawn out in relation to the fuselage until the tube supporting the wing root is fully extended. The wing can now be rotated forward until it is 90 degrees to the fuselage and then rotated from the vertical to the horizontal plane. The electrical fittings can now be made (second person) and the wing pushed home into the fuselage. The second person can now drive the main bolt and then the nose bolt fully home using the lever mechanism. The first wing is now in place and the wing tip may be released. Although the fuselage will support one wing, it is best that the wing tip should be supported on a trestle while the second wing is rigged.

Kontrollera stoppen för luftbromsarna i broms lådornas ytterända med avseende på slitage. Gelevatsprictor vunt änden på broms lådorna kan indikera sprickor i glasfiberlaminatet under. Kontrollen skall utföras med luftbromsarna helt utfällda, se till att bromshavarmen har kontakt med stoppet. Broms plåten måste överlappa min sept. 1,1983 5 mm ner i broms lådan för att förhindra blockering av bromsarna. Visst slitage av stoppe kan accepteras sålange ovenstænde upskulle film om Repeat the same procedure to rig the second wing. Now the lever extensions can be stowed and the inspection panels closed. The connection of the air brake and aileron controls are fully automatic. The wing root should be sealed with self-adhesive tape. To complete the rigging of the wings, all there is left to do is to remove the slings from the wing, unscrew the supports from the fin and stow them in the bag provided.

In this bag there is also a screwing clamp, it serves for connection between both wing tip skids in the dismounted condition. The clamps prevent the surface of wings striking together and prevents damage. Also, the handling is easier.

Important directions for the use of the lever mechanism:

Mounting the wings with help of the lever mechanism you must note the following:

- pull main bolt lever backward to full extend
- pull nose bolt lever forward to full extend
- do not shut the inspection panel with force
- the quick-release fastener of the inspection plates must be flush with the outline of the wing when closed.

Note:

If the wings are incorrectly mounted, the inspection plates cannot be closed!

The folding mechanism was made in order to simplify storage on the ground.

For the transport of the motorglider on roads, screw off the wings from fuselage (see page 46).

Push the folded motorglider slowly to spare the tailwheel. A great deal of the weight of the wings is on the tailwheel.

Pot-holes, curbs and ditches could damage the tailwheel if crossed roughly.

Tailunit:

Before assembly is commenced, the front cover must be opened and the rotating wing bolt pulled out to full extention.

The tailplane can now be positioned by two persons.

It can be rested on top of the leading edge of the fin with the elevator angled upwards so that the "Hotellier"-type quick connection of the trim rod can be connected to the ball on the elevator tab horn as well as "GROB"-type quick lock fastener of the elevator pushrod to the spherical bearing on the elevator horn.

Afterwards the elevator unit can be rested flat on to the fin and pushed aft onto the three attachment stubs. It is then necessary to tighten the wing bolt clockwise to secure the tailplane.

The assembly is completed when the bolt is sufficiently tight (hand-tight) to avoid play in any direction and the red arrows at the fin and elevator unit coincide.

The cover provides a safety measure to the locking bolt as it can only be closed with the bolt horizontal. If necessary the wing bolt must be turned a 1/4 turn to fit.

Then cover the slots between fin and tailplane and at the front cover with self-adhesive tape.

Checks after assembly:

- 1. Wheelbrakes and tire pressure checked
- Check the tailplane is mounted correctly and the elevator push rod and trim rod connected
- Controlability check by two persons
 (1 moving the control stick, 1 seizing the appropriate control surface simultaneously)
- 4. Check the correct levers extension in the inspection hole (see page 42)
- 5, Check for damage of the Airbrake stops (Overlap Airbrake/airbrake box min 5 mm) (TM 817-36)

VI.2. Derigging

Derigging is carried out in the opposite manner and it does not matter which wing is folded first. Relieve the weight of the respective wing at the tip and support the other wing at tip before the lever in the inspection hole is actuated. At tailunit unscrew the wing bolt counter-clockwise and pull it back to its full extension.

VI.3. Parking

When the motorglider is parked outside, use the parking brake and chocks, due to possible decrease in braking action of the hydraulically actuated brakes. Close the folding doors. To tie the airplane, pull ropes through the wing tip skids and tie it to the ground. For longer parking outside use a water-repellent cover over engine and cockpit plexiglass. The cover can be ordered from the manufacturer of the aircraft. Also lock the controls by using the seat harness.

Protect the elevator push-pull rod against damage by moisture by means of a suitable cap, if the motorglider is parked outside with dismounted horizontal tail.

VI.4. Transport

For the transport of the motorglider on roads with a trailer we recommend the following: All parts must be carefully supported and secured so they cannot slide.

1. Fuselage

The fuselage remains on its three wheels. To tie down the forward part, secure the main wheels. To fix the tail use a broad strong band.

2. Wings

The minimum length for the spar support is 100 mm (4 in.) and should start at the root rib. The support must be covered with foam rubber or felt.

The wing support should be below the inboard aileron, should be a shaped mounting block of a minimum length of 300 mm (12 in.) and a height of 400 mm (16 in.) and must be padded by felt.

3. Tailplane

Secure the tailplane on padded supports with its upper surface downwards and tied with bands, or vertically supported on the leading edge downwards in shaped mounting blocks.

Profile drawings are available for the construction of fuselage, wing, and tailplane mounting blocks.

VI.5. Simple maintenance

- Humidity

The entire surface of the motorglider is coated with weather-resistant white polyester gelcoat.

Although it should be protected as much as possible against precipitation. Water that has entered the aircraft should be dried out by storing that part in a dry place and frequently turning it around.

After flights through rain, dry the aircraft with a soft chamois.

Although all metal parts of the motorglider, with the exception of wing and elevator mounts, are surface protected, corrosion cannot be prevented under long lasting high humidity conditions.

All unprotected metal surfaces should be regularly greased due to condensation.

- Sun light

To prevent overtemperature of the surface that may lead to structural damage, all supporting structural parts must be coated with white paint.

Maintenance of gelcoat

The wax coat that was applied with a rotating disc is very resistant. A mild cleaning agent should be used for minor dirt (i.e. dust, grease, insects). More stubborn dirt should be removed using only special silicone-free polishes.

Remove the adhesive residue of tape at wings and fuselage or oil traces etc. carefully with alcohol or benzine. The care of the finish should be carried out according to the instruction "Pflege für UP-Beschichtungen an Segel-flugzeugen" GROB-AKZO Ident-Nr.4319 H dated 13 July 1989.

Caution: Do not use nitro-thinner on the red lacquer or on markings, they contain a nitropolyester lacquer!

- Cleaning of plexiglass doors and cockpit-windows.

The most effective way to clean the doors and the cockpit windows is to use a special plexiglass cleaner, but usually luke warm water will do.

A soft, clean cloth or chamois leather should be taken to wipe the canopy dry and clean.

Never use a dry cloth or chamois when wiping plexiglass.

- Misellaneous

The safety belts should be regularly inspected for damage and wear. Check the metal parts for corrosion.

VI.6. Maintenance directions

At regular intervals, but not later than the annual inspection, the following service schedule must be completed:

- The entire aircraft must be checked for cracks, holes, and bumps
- All fittings in satisfactory condition (no play, scores or corrosion)
- All metal parts-no corrosion. If necessary recondition and paint
- 4. No play in wing and tailplane to fuselage fittings
- Control linkages (bearings, fittings, stops, hinges and control cable-check for condition)
- The flight controls including airbrakes must be submitted to an operational test; measure the control deflections
- 7. If controls do not move free throughout their range, search for the cause and correct it.
- Check condition of main and tailwheel, including tires and brakes
- No obstructions in the pitot-static pressure ports, no leakage in the pitot-static system.
- 10. Check condition and, if applicable, calibration of all instruments, radios, and other electric equipment. (i.e. transponder, Nav. equipment, strobelights etc.) Compare it with the appropriate equipment list.

- 11. The engine must be serviced and maintained according to Engine Operations Manual.
- 12. The propeller must be serviced and maintained according to Propeller Owners Manual.

For further details of maintenance refer to the Instructions for Continued Airworthiness of GROB G 109 B.

VI.7. Repair directions

For the execution of minor repairs, refer to the attached Repair Instructions of GROB G 109 B.

Major repairs may only be handled by the manufacturer or authorized workshops. The GROB company will help in those cases and name an agency with the appropriate license and experience.

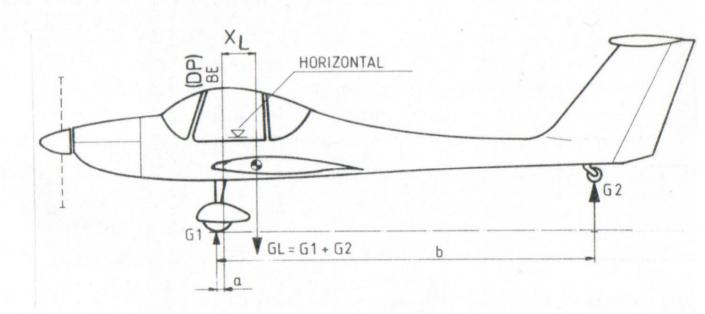
VII. Center of gravity (CG)

VII.1. Weighing procedure for CG at empty weight

Prior to determining the CG for flight, CG at empty weight has to be determined by weighing the aircraft. For this procedure the motorglider is placed on three scales (2 x mainwheel, 1 x tailwheel), so that the edge of door frame is horizontal (see figure).

Note: When rolling on to the scales with the maintires avoid friction in the scales due to the strain of the maingear that can cause erroneous results.

The datum plane (DP) is situated at the wing leading edge at span 1.3 m (4.3 ft) (out of oblique wing-fuselage fairing). The distance a and b are measured by using a plumbline. The empty weight is the sum of G_{1} R/H, G_{1} L/H and G_{2} .



Datum plane (DP) : Leading edge at span 1.3 m (4.3 ft)

(out of oblique wing-fuselage fairing)

Aircraft attitude : edge of doorframe horizontal

(see figure)

mm (in.)

CG at empty weight:

Support point tailwheel

Note: Determining empty weight and CG at empty weight must be conducted without additional balance weights (trim cushion) and without fuel or baggage, but with motor oil.

b

Use caution not to exceed the maximum weight of non-lifting parts when using maximum useful load.

The total weight on non-lifting parts contains the particular weight of fuselage, elevator and maximum useful load and may not exceed 670 kg (1477 lbs.). In other cases the useful load must be reduced correspondingly.

The center of gravity should be recalculated after repair, repainting, or installtion of additional equipment, but not later than 4 years after the last weighing.

The empty weight, empty weight CG-position, and maximum load should be recorded after each weighing on pg. 54 of Flight Manual by an authorized individual.

VII.2. Position of CG at empty weight

The manufacturer adjusts the empty weight CG within the below mentioned limits. You have to recheck these limits also if you change the equipment or during repairs. See note at page 18.

If necessary, permanent trim ballast can be fixed at the nose or the tail of the airplane. (See Instructions for Continued Airworthiness 3.2.)

	Approve	d position	of CG a	ft of DL
:	Forward		aft	
	mm	in.	mm	in.
	242	12.5	389	15.32
			389	15.32
	341	13.43	390	15.35
	337	13.27	390	15.35
1 1	333	13.11	391	15.39
33	329			15.43
66 77	325 324 322 320	12.76 12.68 12.60	392 392 393 393	15.43 15.43 15.47 15.47
	23 15 37 39 11 33 55 66 77	Forward mm 343 343 345 341 39 337 311 333 329 355 366 324 377 322	Forward mm in. 343 13.5 345 342 13.46 37 341 13.43 39 337 13.27 31 333 13.11 33 329 12.95 35 12.8 366 324 12.76 377 322 12.68	mm in. mm 23 343 13.5 389 345 342 13.46 389 37 341 13.43 390 39 337 13.27 390 11 333 13.11 391 33 329 12.95 392 325 12.8 392 326 324 12.76 392 327 322 12.68 393

If the empty weight CG is within the above mentioned ranges and if the pilot weight according to load table is preserved, the CG for flight is in the approved range. This is for maximum and minimum fuel weight.

VII.3. Weighing report

6290

Date of weighing carried out by:	Equipment list used for weig- hing (date)	weight kg/ lbs	Empty C of G (behind datum) mm/in.	Empty weight moment mkg/lbs.in	Max. * Payload kg/lbs.	Signature
12.06.84	12.06.84	634	368 mm	233,31	216	2979 Klasse 3 VOA JEIN
) #
						- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1
						1) =
	1.12				Service Services	
						10 100/
1						

The empty weight moment is necessary to calculate the CG for flight (load table).

^{*} The maximum payload consists of crew, fuel and baggage.

VII.4. Calculation of CG for flight (x_F)

For determination of the actual CG for flight, the individual weights must be multiplied with their distances to the datum plane (factor), to obtain the moments.

The sum of moments divided by the total weight equals the actual CG for the given load conditions.

```
Empty weight x CG (empty)
(latest figure from table pg. 54) = empty weight moment
......kg (lbs) x .....m (in.) = .....mkg (lbs in.)
weight of crew x crew factor = crew moment
.....kg (lbs) x 0.083 m (3.3in.) = .....mkg (lbs in.)
weight of fuel x fuel factor = fuel moment
.....kg (lbs) x 1.0 m (39.4in.) = .....mkg (lbs in.)
weight of baggage x baggage factor = baggage moment
.....kg (lbs) x 0.72m (28.3in.) = .....mkg (lbs in.)
```

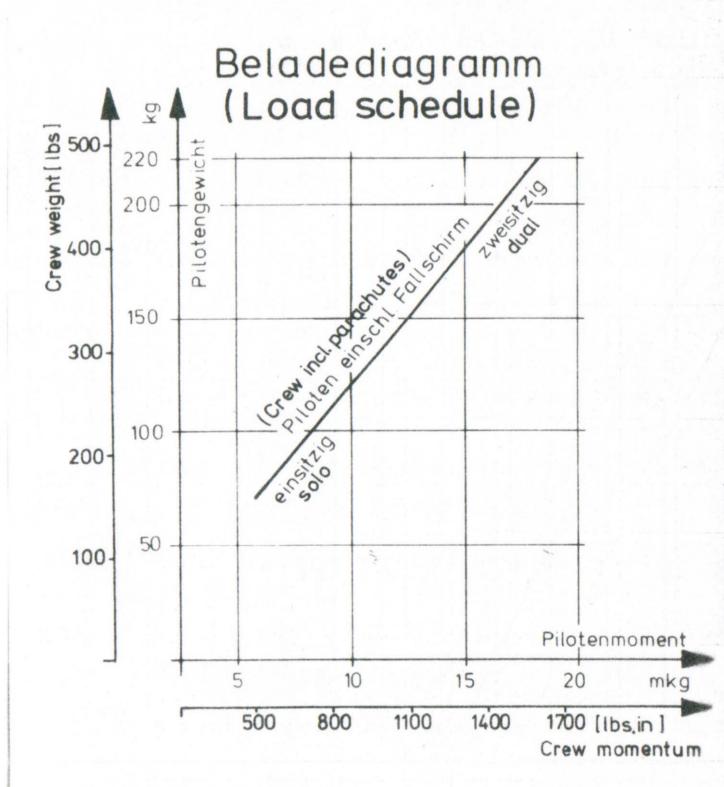
The approved range of center of gravity see page 17.

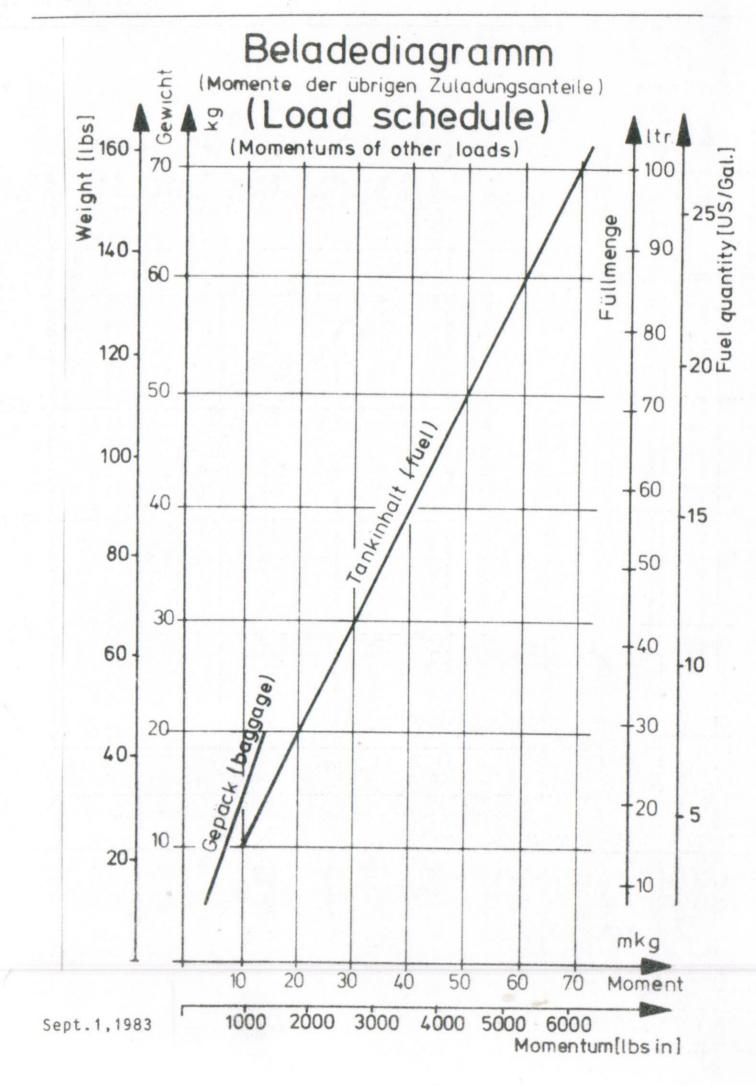
The individual moments can be figured out from the two load schedules (page 56 and 57). The total moment must not exceed the approved range of the CG schedule (page 58).

If this moment exceeds the approved range, the load must be redistributed or limited and weight-and-balance calculations must be repeated.

Max. gross weight may never be exceeded.

Note: The baggage factor is the distance to the center of the baggage compartment. The baggage should be placed as far forward as possible.

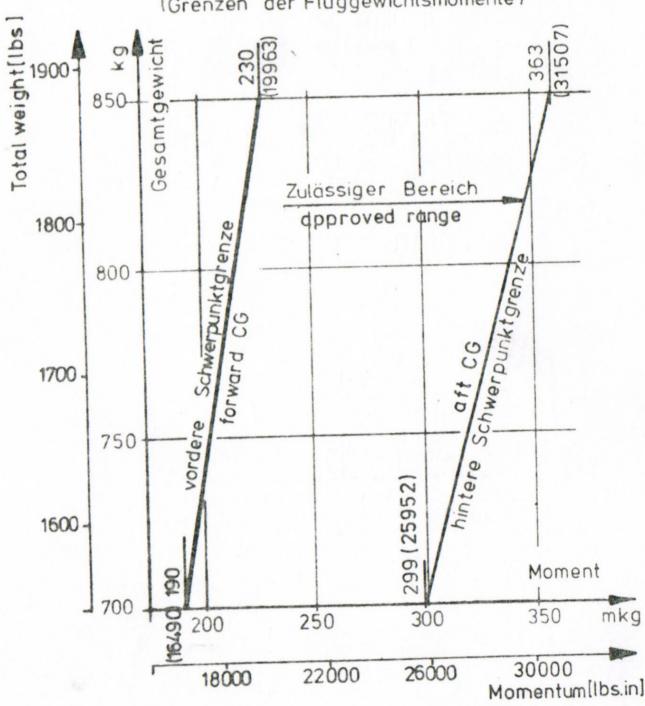




CG-schedule (Limits of total momentum)

Schwerpunktdiagramm

(Grenzen der Fluggewichtsmomente)



Caution: Incorrect loading can deteriorate aircraft performance and flight characteristics and can cause hazardous flight conditions. The pilot-in-command is responsible for correct location of loads.

Note: The empty weight and the empty weight CG only differ very little on the standard aircraft; additional equipment however can cause noticable differences.

VII.5.1. Example to the load given empty weight 630 kg (1389 lbs)

table: given empty weight CG 360 mm(14.2 in.)

aft of DP.

(Caution: The example does not correspond with your motorglider)

	we	ight	distance	momentum
		(lbs)	m (inch)	m kg (lbs.in.)
empty weight	630	(1389)	0.360 (14.2)	226.8 (19723.8)
Crew (2 pilots)	180	(400)	0.083 (3.3)	14.9 (1320)
baggage	10	(20)	0.720 (28.3)	7.2 (566)
fuel	30	(66)	1.0 (39.4)	30.0 (2600.4)
	850	(1875)		278.9 (24210.2)
CC for flight	278.9	- 0 328	m (_24210.2	12.91 in)

CG-position is 328 mm (12.91 in) aft of datum plane within approved range.

850

Fuel weight had to be reduced to 30 kg (66 lbs) not to exceed the maximum gross weight.

1875

2. Example to the load table: given empty weight 640 kg (1411 lbs) given empty weight CG 375 mm (14.8 in.)

(Caution: The example does not correspond with your motorglider)

	weight	t lbs)	dist	ance inch)	mome mkg	nt (lbs in.)	
empty weight Crew (1 pilot) baggage in the second seat fuel	640 (70 (20 (70		0.083	(14.8) (3.3) (28.3) (39.4)	240.0 5.8 14.4 70.0	(20882.8) (509.2) (1248.0) (6079.4)	

$$cG ext{ for flight} extstyle \frac{330.2}{800} = 0.413 ext{ m} \left(\frac{28719.4}{1763.7} = 16.3 ext{ in.} \right)$$

CG-position is 413 mm (16.3 in.) aft of datum. Plane is within approved range.

This example shows, that the maximum fuel weight and baggage weight is allowed.

VIII. Removable Checklist

The following pages contain the contents of the removable checklist mentioned earlier in para.II. If the motorglider is delivered, the checklist will be supplied separately.

In event of loss of the checklist copy the pages 62-65 of your flight manual to get a new one.

The main detailed instructions in the flight manual paragraph III remain obligatory.

I.	Before starting	engine	
0	Preflight check	completed	
	(Flight Manual p	page 21)	
1	Adjust pedals ar	nd back rests	
2	Adjust and secur	re seat harness (parachute?)	
3	Folding doors		LOCKED
4	Parking brake		SET
5	Radio and avioni	cs	OFF
6	Fuel shutoff val	ve	OPEN
7	Controls and air	brakes	FREE
II.	Starting the eng	jine	
1	Prop "climb" pos	sition	PULL
2	Choke		AS NEEDED
3	Throttle 2 cm (0).8 inch)	ADVANCE
4	Propeller area		CLEAR
5	Main switch		ON
6	Auxiliary fuel p	oump	ON
7	Electrical instr	uments	
	and fuel supply		CHECK
8	Strobe light		ON
9	Ignition key		START
10	RPM 1200		SET
11	Oil Pressure		GREEN
12	Avionic main swi	tch	ON
13	Radio- and Nav	equipment	AS NEEDED
14	Current and volt	age	CHECK
15	Engine run-up	Cyl. 130° C	GREEN
		Oil 50° C	GREEN

III.	Run-up	
	First, apply brake and hold stick full back.	
		SET
1	Altimeter	SET
2	Instruments	
3	Full power 2600 - 2800 RPM slow down, pull pre-heating RPM drop ≥ 50 RPM	CHECK
	Magneto at 2400 RPM (only for double ignition), no RPM drop	CHECK
IV.	Before takeoff	
1	Controls and throttle	FREE
2	Airbrakes	LOCKED
3	Folding doors check	LOCKED
4	Emergency jettisoning	SECURED
5	Trim	NEUTRAL
6	Fuel shutoff valve	OPEN
7	Carburetor heat	OFF
8	Auxiliary fuel pump	ON
9	Engine instruments	CHECK RELEASED
10	Parking brake	RELEASED
٧.	Takeoff and Climbing	
	Exact direction	CONTROLL
1	Tailwheel at 40 km/h (21.6 Kts)	LIFT
2	At 85 km/h (46 Kts)	LIFT-OFF
3	Climb (90-110 km/h) (49-60 Kts)	IF NEEDED
4 5	Auxiliary fuel pump (100 m, 330 ft)	OFF

VI. Cruise	
1 Throttle 2300 RPM, 120 km/h (64.8 Kts.)	SET
2 Prop "cruise" position	PULL
3 Prop position	CHECK
4 Gain speed (lower nose)	
5 Cruise RPM (2000 - 2800 RPM)	SET
6 Carburetor heat	IF NEEDED
Engine shutdown, restart in flight, and soaring	SEE FLIGHT MANUAL
Caution: Avionic main switch	OFF
VII. Descent	
1 Carburetor heat	ON
2 Throttle	IDLE
SPEED 115 km/h (62 Kts.)	SET
Prop "climb" position	PULL
Parking brake released	CHECK
/III.Approach and Landing	
Speed 115 km/h (62 Kts.)	SET
Auxiliary fuel pump	0 N
Airbrakes	IF NEEDED
In 3-point altitude	TOUCH DOWN
Airbrakes	OUT SMOOTHLY
Brake carefully	OUT
Landing with dead engine	SEE FLIGHT

	IX.	Eng	ine	shutdown
--	-----	-----	-----	----------

1	Avionic main switch	OFF
2	Auxiliary fuel pump	OFF
3	All electricals	OFF
4	Throttle	IDLE
5	Ignition key	OFF
6	Main switch	OFF
7	Ignition key	PULL OUT
8	Brake	FIXED
	Mooring	SEE FLIGHT